

# SAFETY DATA SHEET

MotoMaster 75W-90 Synthetic Gear Lubricant



## Section 1. Identification

**GHS product identifier** : MotoMaster 75W-90 Synthetic Gear Lubricant  
**Synonyms** : Synthetic Gear Lubricant  
**Material uses** : Gear Lubricant  
**Code** : 623224436

**Supplier's details** : CITGO Petroleum Corporation  
P.O. Box 4689  
Houston, TX 77210  
sdsvend@citgo.com

**Emergency telephone number** : Technical Contact: (800) 248-4684  
Medical Emergency: (832) 486-4700  
CHEMTREC Emergency: (800) 424-9300  
(United States Only)

## Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : SKIN SENSITIZATION - Category 1

### GHS label elements

**Hazard pictograms** :



**Signal word** : Warning  
**Hazard statements** : May cause an allergic skin reaction.

### Precautionary statements

**General** : Avoid contact with eyes, skin and clothing. May be harmful if swallowed. IF IN EYES: Rinse cautiously with water for several minutes. IF SWALLOWED: DO NOT induce vomiting. After handling, always wash hands thoroughly with soap and water. If you feel unwell, seek medical attention and show the label when possible. Keep out of reach of children.

**Prevention** : Wear protective gloves. Avoid breathing vapor. Contaminated work clothing must not be allowed out of the workplace.

**Response** : IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention.

**Storage** : Not applicable. Store in a dry place and/or in closed container. Store in accordance with all local, regional, national and international regulations.

**Disposal** : Not applicable. Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazards not otherwise classified** : None known.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture  
**Other means of identification** : Synthetic Gear Lubricant

### CAS number/other identifiers

**CAS number** : Not applicable.

Ingredient name	%	CAS number
Amines, C12-14-tert-alkyl	0.1 - 1	68955-53-3

\* = Various    \*\* = Mixture    \*\*\* = Proprietary

Any concentration shown as a range is to protect confidentiality or is due to process variation.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute

#### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : May cause an allergic skin reaction.  
**Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : No specific data.  
**Inhalation** : No specific data.  
**Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
**Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

## Section 4. First aid measures

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : Treat symptomatically and supportively.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

### Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

- Unsuitable extinguishing media** : None known.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
sulfur oxides  
phosphorus oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

## Section 6. Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

**Bulk Storage Conditions:** Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

None identified.

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

## Section 8. Exposure controls/personal protection

- Eye/face protection** : Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.
- Skin protection**
- Hand protection** : Avoid skin contact with liquid. Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Leather gloves are not protective for liquid contact.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Avoid skin contact with liquid. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Leather boots are not protective for liquid contact.
- Respiratory protection** : Avoid inhalation of gases, vapors, mists or dusts. Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## Section 9. Physical and chemical properties

- Physical state** : Liquid.
- Color** : Light amber
- Odor** : Petroleum.
- pH** : Not available.
- Boiling point** : Not available.
- Flash point** : Open cup: 192°C (377.6°F) [Cleveland.]
- Evaporation rate** : <1 (butyl acetate = 1)
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : <0.013 kPa (<0.1 mm Hg) [room temperature]
- Vapor density** : >1 [Air = 1]
- Relative density** : 0.86
- Density lbs/gal** : 7.2 lbs/gal
- Gravity, °API** : 32.1 @ 60 F
- Solubility** : Insoluble in the following materials: cold water.
- Viscosity** : Kinematic (40°C (104°F)): 1.27 cm<sup>2</sup>/s (127 cSt)
- Viscosity SUS** : 540 SUS @100 F

## Section 10. Stability and reactivity

- Reactivity** : Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

## Section 10. Stability and reactivity

**Conditions to avoid** : No specific data.

**Incompatible materials** : No specific data.

**Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Amines, C12-14-tert-alkyl	LC50 Inhalation Gas.	Rat	157 ppm	4 hours
	LD50 Dermal	Rabbit	1120 mg/kg	-
	LD50 Dermal	Rat	251 mg/kg	-
	LD50 Oral	Rat	300 mg/kg	-

**Conclusion/Summary** : **Dec-1-ene, homopolymer, hydrogenated Dec-1-ene, oligomers, hydrogenated:** Practically non-irritating to eyes. Practically non-irritating to the skin.  
**sec-hexadecyl naphthalene:** Practically non-irritating to eyes and to the skin. No signs indicative of systemic toxicity were noted following a 13-week dermal toxicity evaluation in rats (dose levels: 0, 125, 500 and 2000 mg/kg/day). Slight liver effects in the high dose female animals and statistically significant differences in serum chemistry were noted. The NOAEL was determined to be 125 mg/kg/day. In a ninety day oral toxicity test in rats (dose levels: 0, 500, 5000 and 20,000 ppm), one control and six high dose animals died prior to the conclusion of the study. Statistically significant differences in serum chemistry and hematology were observed. Product-loaded macrophages were found in mesenteric lymph nodes and livers. The NOEL was determined to be 500 ppm. Ames Assay: Negative. Chinese Hamster Ovary Assay: Negative.  
**Highly-refined mineral oils (petroleum):** Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipid granuloma formation and lipid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current workplace exposure levels produced no significant toxicological effects. In long term studies (up to two years) no carcinogenic effects have been reported in any animal species tested.

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Amines, C12-14-tert-alkyl	Eyes - Severe irritant	Rabbit	-	0.1 Milliliters	-
	Skin - Severe irritant	Rabbit	-	0.5 Milliliters	-

**Skin** : **sec-hexadecyl naphthalene:** Practically non-irritating to the skin.

**Eyes** : **sec-hexadecyl naphthalene:** Practically non-irritating to eyes.

**Respiratory** : No additional information.

#### Sensitization

**Skin** : No additional information.

**Respiratory** : No additional information.

#### Mutagenicity

**Conclusion/Summary** : No additional information.

#### Carcinogenicity

**Conclusion/Summary** : No additional information.

#### Reproductive toxicity

**Conclusion/Summary** : No additional information.

## Section 11. Toxicological information

### Teratogenicity

**Conclusion/Summary** : No additional information.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Routes of entry anticipated: Dermal.

### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : May cause an allergic skin reaction.  
**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : No specific data.  
**Inhalation** : No specific data.  
**Skin contact** : Adverse symptoms may include the following:  
 irritation  
 redness  
**Ingestion** : No specific data.

### Potential chronic health effects

**General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.  
**Carcinogenicity** : No known significant effects or critical hazards.  
**Mutagenicity** : No known significant effects or critical hazards.  
**Teratogenicity** : No known significant effects or critical hazards.  
**Developmental effects** : No known significant effects or critical hazards.  
**Fertility effects** : No known significant effects or critical hazards.

## Section 12. Ecological information

### Toxicity

**Conclusion/Summary** : Not available.

### Persistence and degradability

**Conclusion/Summary** : **Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)**: This product is unlikely to biodegrade at a significant rate.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Amines, C12-14-tert-alkyl	2.9	-	low

## Section 12. Ecological information

### Mobility in soil

Soil/water partition coefficient (K<sub>oc</sub>) : Not available.

Other adverse effects : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated	Not regulated
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.	No.
Additional information	-	-	-	-	-	-

**Oil:** The product(s) represented by this SDS is (are) regulated as “oil” under 49 CFR Part 130. Shipments by rail or highway in packaging having a capacity of 3500 gallons or more or in a quantity greater 42,000 gallons are subject to these requirements. In addition, mixtures containing 10% or more of this product may be subject to these requirements.

**Special precautions for user** : **Transport within user’s premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** : Not available.



## Section 14. Transport information

## Section 15. Regulatory information

**U.S. Federal regulations** : **United States inventory (TSCA 8b)**: All components are listed or exempted.  
**Clean Water Act (CWA) 307**: Naphthalene; Phenol  
**Clean Water Act (CWA) 311**: Naphthalene; Phenol; Phosphoric Acid  
 This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

### SARA 302/304

#### Composition/information on ingredients

Name	%	EHS	SARA 302 TPQ		SARA 304 RQ	
			(lbs)	(gallons)	(lbs)	(gallons)
Phenol	<0.001	Yes.	500 / 10000	-	1000	-

**SARA 304 RQ** : 375894629.2 lbs / 170656161.7 kg [52421614.4 gal / 198437397.3 L]

### SARA 311/312

**Classification** : Immediate (acute) health hazard

#### Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Amines, C12-14-tert-alkyl	<1	Yes.	No.	No.	Yes.	No.

### State regulations

**Massachusetts** : None of the components are listed.  
**New York** : The following components are listed: Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)  
**New Jersey** : None of the components are listed.  
**Pennsylvania** : The following components are listed: Butene, homopolymer (products derived from either/or But-1-ene/But-2-ene)

### California Prop. 65

**WARNING:** This product contains less than 0.1% of a chemical known to the State of California to cause cancer.

## Section 15. Regulatory information

Ingredient name	%	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Naphthalene ethyl acrylate	<0.01 <0.001	Yes. Yes.	No. No.	Yes. No.	No. No.

### International regulations

#### International lists

- : **Australia inventory (AICS)**: Not determined.
- : **China inventory (IECSC)**: All components are listed or exempted.
- : **Japan inventory**: At least one component is not listed.
- : **Korea inventory**: All components are listed or exempted.
- : **Malaysia Inventory (EHS Register)**: Not determined.
- : **New Zealand Inventory of Chemicals (NZIoC)**: Not determined.
- : **Philippines inventory (PICCS)**: All components are listed or exempted.
- : **Taiwan inventory (CSNN)**: Not determined.

#### EU Inventory

- : All components are listed or exempted.

#### Canada

##### Canada inventory

- : All components are listed or exempted.

##### WHMIS (Canada)

- : Not controlled under WHMIS (Canada).

##### Canadian NPRI

- : None of the components are listed.

##### CEPA Toxic substances

- : None of the components are listed.

## Section 16. Other information

### National Fire Protection Association (U.S.A.)



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### History

**Date of issue/Date of revision**

: 3/15/2016

### Key to abbreviations

- : ATE = Acute Toxicity Estimate
- : BCF = Bioconcentration Factor
- : GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- : IATA = International Air Transport Association
- : IBC = Intermediate Bulk Container
- : IMDG = International Maritime Dangerous Goods
- : LogPow = logarithm of the octanol/water partition coefficient
- : MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- : UN = United Nations

### Notice to reader

## Section 16. Other information

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